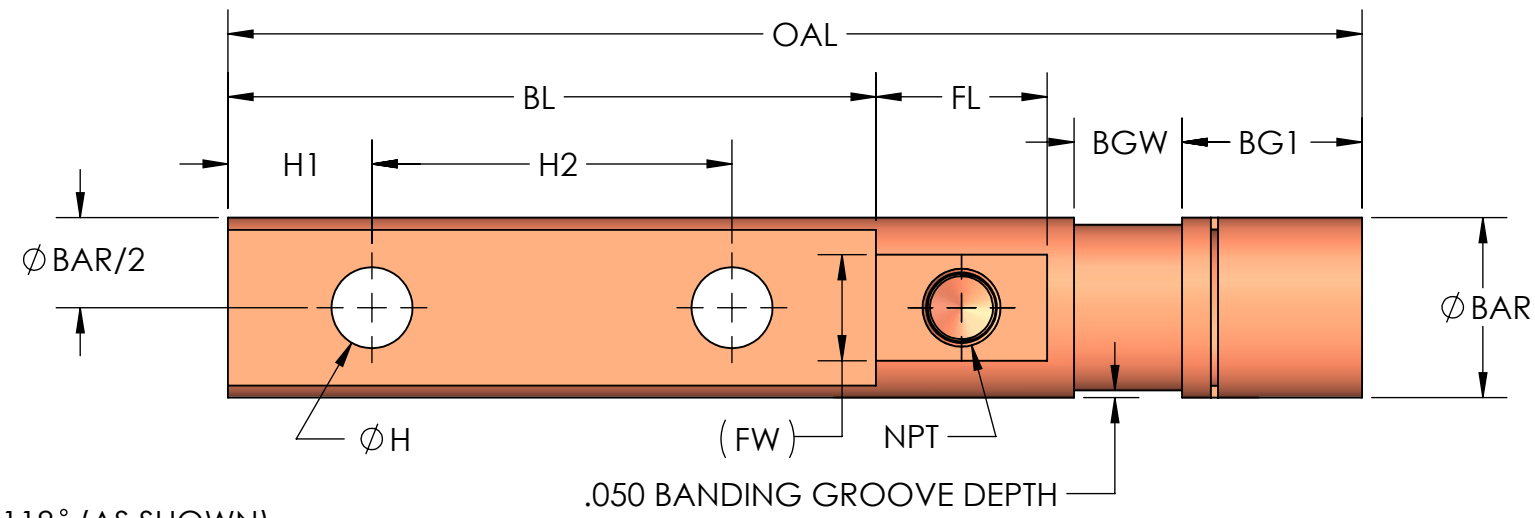


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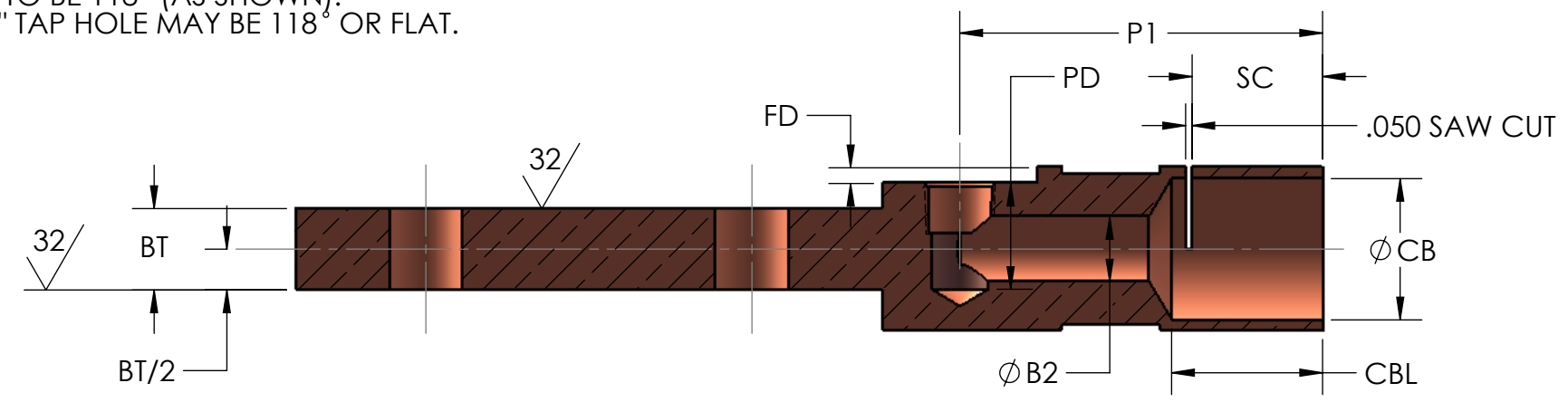
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NOTES:
 -BOTTOM OF "CB" TO BE 118° (AS SHOWN).
 -BOTTOM OF "NPT" TAP HOLE MAY BE 118° OR FLAT.



PART #	REPLACES	Ø BAR	OAL	BL	BT	BG1	BGW	FL	FD	(FW)	Ø CB	CBL	SC	P1	NPT	PD	Ø B2	H1	H2	# BOLT HOLES	Ø H	BLANK TERMINAL
I2R15684-A	I2R11304	1.00	5.38	2.00	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	1/4-18	.688	.438	.625	NA	1	.531	I2R15696-B
I2R15684-B	I2R0884	1.00	5.38	2.00	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	1/4-18	.688	.438	.625	NA	1	.625	I2R15696-B
I2R15684-C	I2R13443	1.00	5.38	2.00	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	1/4-18	.688	.438	.500	1.00	2	.531	I2R15696-B
I2R15684-D	I2R09159	1.00	6.13	2.75	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	3/8-18	.688	.438	.625	NA	1	.625	I2R15696-B
I2R15684-E	I2R0892	1.00	7.13	3.75	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	1/4-18	.688	.438	.500	2.00	2	.500	I2R15696-B
I2R15684-F	I2R08102	1.00	7.38	4.00	.63	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	3/8-18	.688	.438	.688	2.00	2	.625	I2R15696-B
I2R15684-G	-	1.00	5.38	2.00	.50	1.25	.75	1.19	.08	(.54)	.834	1.156	1.00	2.78	3/8-18	.688	.438	.500	1.00	2	.531	I2R15696-B

TABLE CONTINUED ON SHEET 2

ILLUSTRATIVE DRAWING
 -- NOT FOR CONSTRUCTION --

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 I2r POWER TITLE: BAR STOCK CRIMP TERMINALS		
DIMENSIONS ARE IN INCHES		DRAWN	MHF 09-14-2015			
TOLERANCES:		CHECKED				
FRACTIONAL: ±1/16		ENG APPR.	MGP 09-15-2015			
ANGULAR: MACH ±.5° BEND ±1°		MFG APPR.		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF I2R POWER CABLE CO. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF I2R POWER CABLE CO. IS PROHIBITED.		
TWO PLACE DECIMAL ±.010		Q.A.				
THREE PLACE DECIMAL ±.005						
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.	REV
MATERIAL				B	I2R15684	--
FINISH				SCALE:	WEIGHT:	SHEET 1 OF 2
32 U.N.O.						
DO NOT SCALE DRAWING						

#	REVISION NOTES	BY	APPR	DATE
4	ADDED I2R15684-G (SHEET 1)	MHF	MGP	07-06-2016
3	ADDED I2R15684-T (SHEET 2)	MHF	MGP	04-21-2016
2	ADDED I2R15684-S (SHEET 2)	MHF	MGP	12-23-2015

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PART #	REPLACES	Ø BAR	OAL	BL	BT	BG1	BGW	FL	FD	(FW)	Ø CB	CBL	SC	P1	NPT	PD	Ø B2	H1	H2	# BOLT HOLES	Ø H	BLANK TERMINAL
I2R15684-M	I2R0756 & I2R0775	1.25	5.38	2.00	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	1/4-18	.813	.500	.50	1.00	2	.500	I2R15696-C
I2R15684-N	I2R0728	1.25	7.13	3.75	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	3/8-18	.813	.500	.88	2.00	2	.625	I2R15696-C
I2R15684-P	I2R0735	1.25	7.88	4.50	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	3/8-18	.813	.500	.75	2.50	2	.562	I2R15696-C
I2R15684-Q	I2R0774	1.25	7.88	4.50	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	3/8-18	.813	.500	1.00	2.50	2	.562	I2R15696-C
I2R15684-R	-	1.25	5.38	2.00	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	1/4-18	.813	.500	.50	NA	1	.531	I2R15696-C
I2R15684-S	-	1.25	5.38	2.00	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	3/8-18	.813	.500	.50	NA	1	.531	I2R15696-C
I2R15684-T	I2R08126-2	1.25	5.38	2.00	.63	1.25	.75	1.19	.12	(.74)	1.084	1.156	1.00	2.78	1/4-18	.813	.500	.63	NA	1	.688	I2R15696-C
I2R15684-U	I2R12335	1.50	6.19	2.00	.75	1.81	.75	1.38	.15	(.90)	1.334	1.688	1.50	3.50	1/4-18	.938	.563	.75	NA	1	.531	I2R15696-D
I2R15684-V	I2R13490	1.50	6.19	2.00	.75	1.81	.75	1.38	.15	(.90)	1.334	1.688	1.50	3.50	1/4-18	.938	.563	.50	NA	1	.656	I2R15696-D
I2R15684-W	I2R0773	1.50	6.19	2.00	.75	1.81	.75	1.38	.15	(.90)	1.334	1.688	1.50	3.50	1/4-18	.938	.563	.50	1.00	2	.531	I2R15696-D
I2R15684-X	I2R0891 & I2R12357	1.50	6.56	2.38	.75	1.81	.75	1.38	.15	(.90)	1.334	1.688	1.50	3.50	3/8-18	.938	.563	.50	1.25	2	.500	I2R15696-D

ILLUSTRATIVE DRAWING
-- NOT FOR CONSTRUCTION --

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 I2r POWER TITLE: BAR STOCK CRIMP TERMINALS
DIMENSIONS ARE IN INCHES		DRAWN	MHF 09-14-2015	
TOLERANCES:		CHECKED		
FRACTIONAL: ±1/16		ENG APPR.	MGP 09-15-2015	
ANGULAR: MACH ±.5° BEND ±1°		MFG APPR.		
TWO PLACE DECIMAL ±.010		Q.A.		
THREE PLACE DECIMAL ±.005				
INTERPRET GEOMETRIC TOLERANCING PER:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF I2R POWER CABLE CO. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF I2R POWER CABLE CO. IS PROHIBITED.		
MATERIAL		SIZE	DWG. NO.	REV
UNS C11000		B	I2R15684	--
FINISH		SCALE:	WEIGHT:	SHEET 2 OF 2
32 U.N.O.				
DO NOT SCALE DRAWING				

#	REVISION NOTES	BY	APPR	DATE
4	ADDED I2R15684-G (SHEET 1)	MHF	MGP	07-06-2016
3	ADDED I2R15684-T	MHF	MGP	04-21-2016
2	ADDED I2R15684-S	MHF	MGP	12-23-2015

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